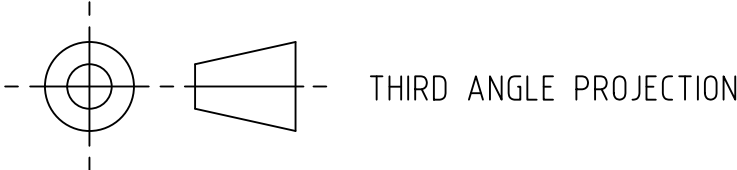


Rf.nr	Qnt.	Revision	Date	Intro.	Appr.by
1		CC15168	25/10/13	TK	

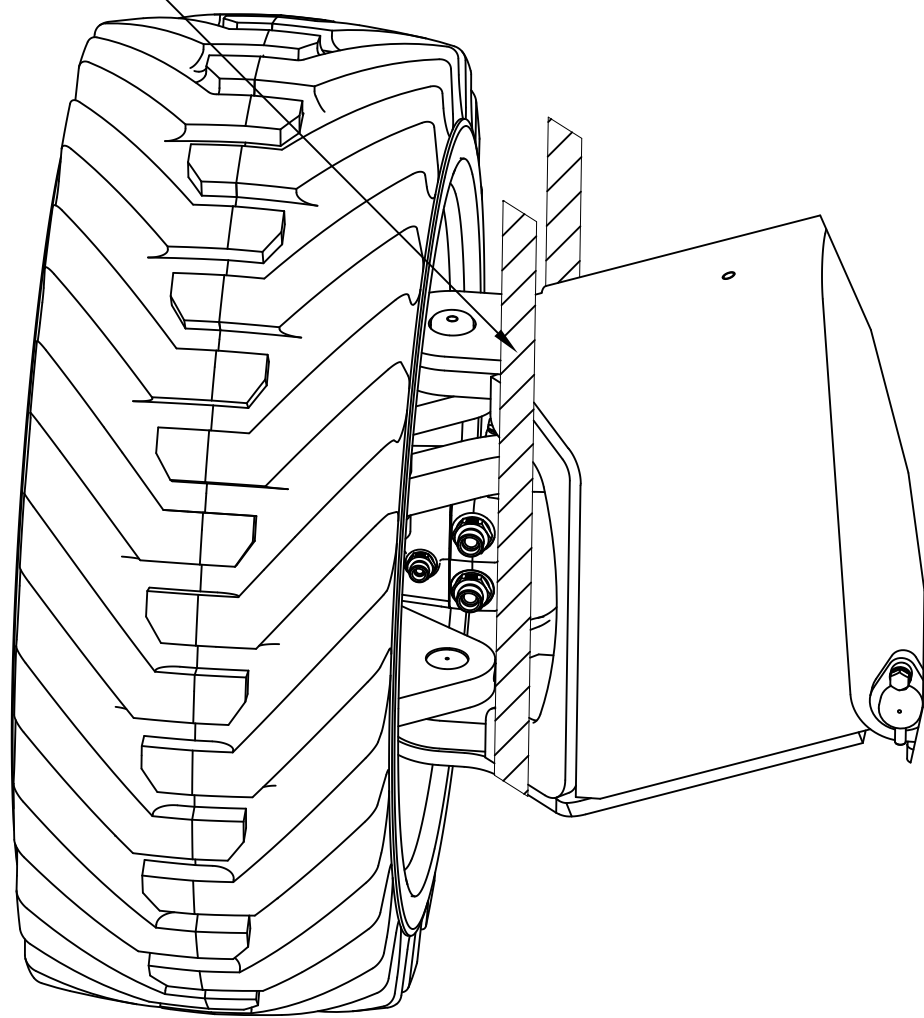


THIRD ANGLE PROJECTION

IF IN DOUBT ASK

ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED

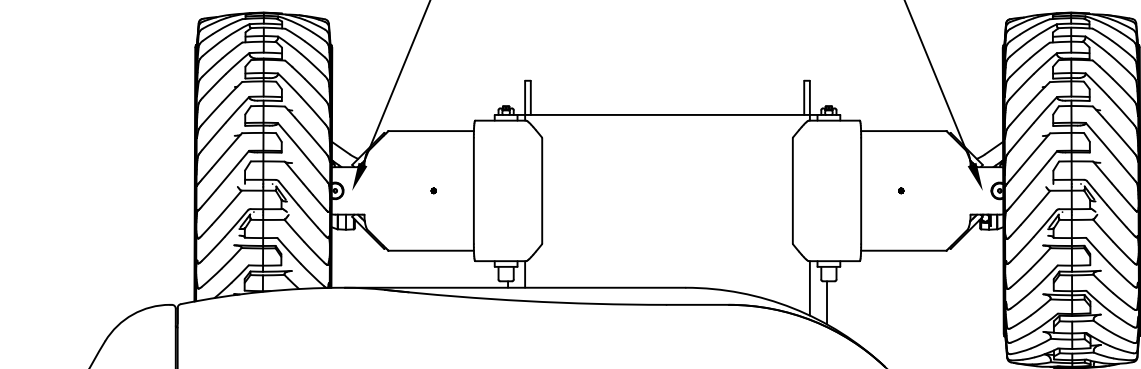
PLACE CHAIN OR SLING AROUND AXLE  
TAKING CARE NOT TO DAMAGE STEERING  
TRACK ROD



DO NOT LIFT MACHINE BY PLACING SLINGS AROUND BOOMS -  
USE DESIGNATED POINTS ONLY. DO NOT SNATCH LIFT,  
'LAND' MACHINE GENTLY AT END OF LIFT.  
RESPONSIBILITY FOR THE SECURITY AND USE OF THE LIFT CHAINS / SLINGS  
AND ATTACHMENTS RESTS WITH THE OPERATOR / SUPERVISOR.

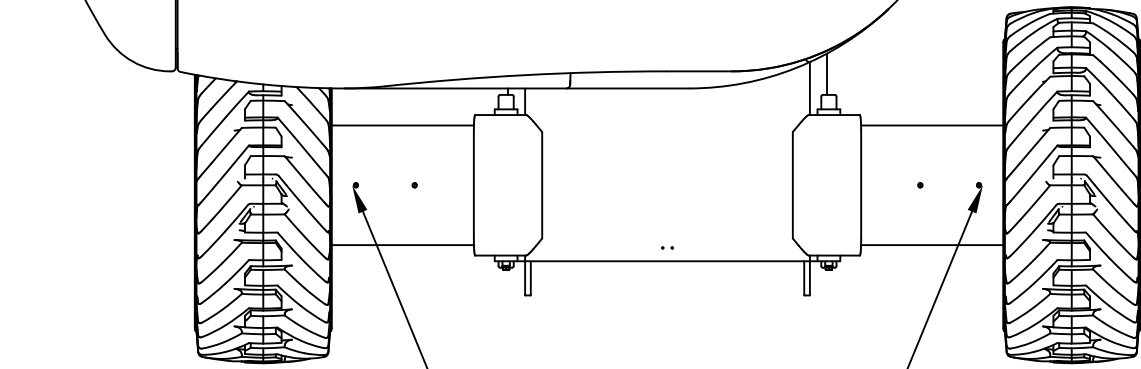
LIFTING POINT

LIFTING POINT

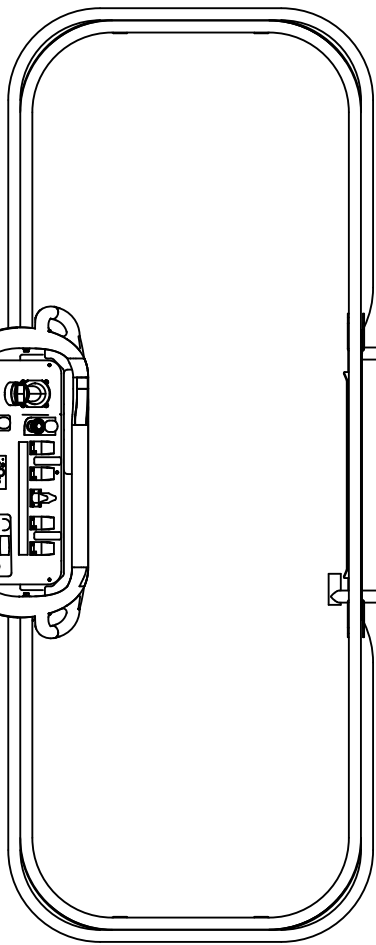


LIFTING POINT

LIFTING POINT

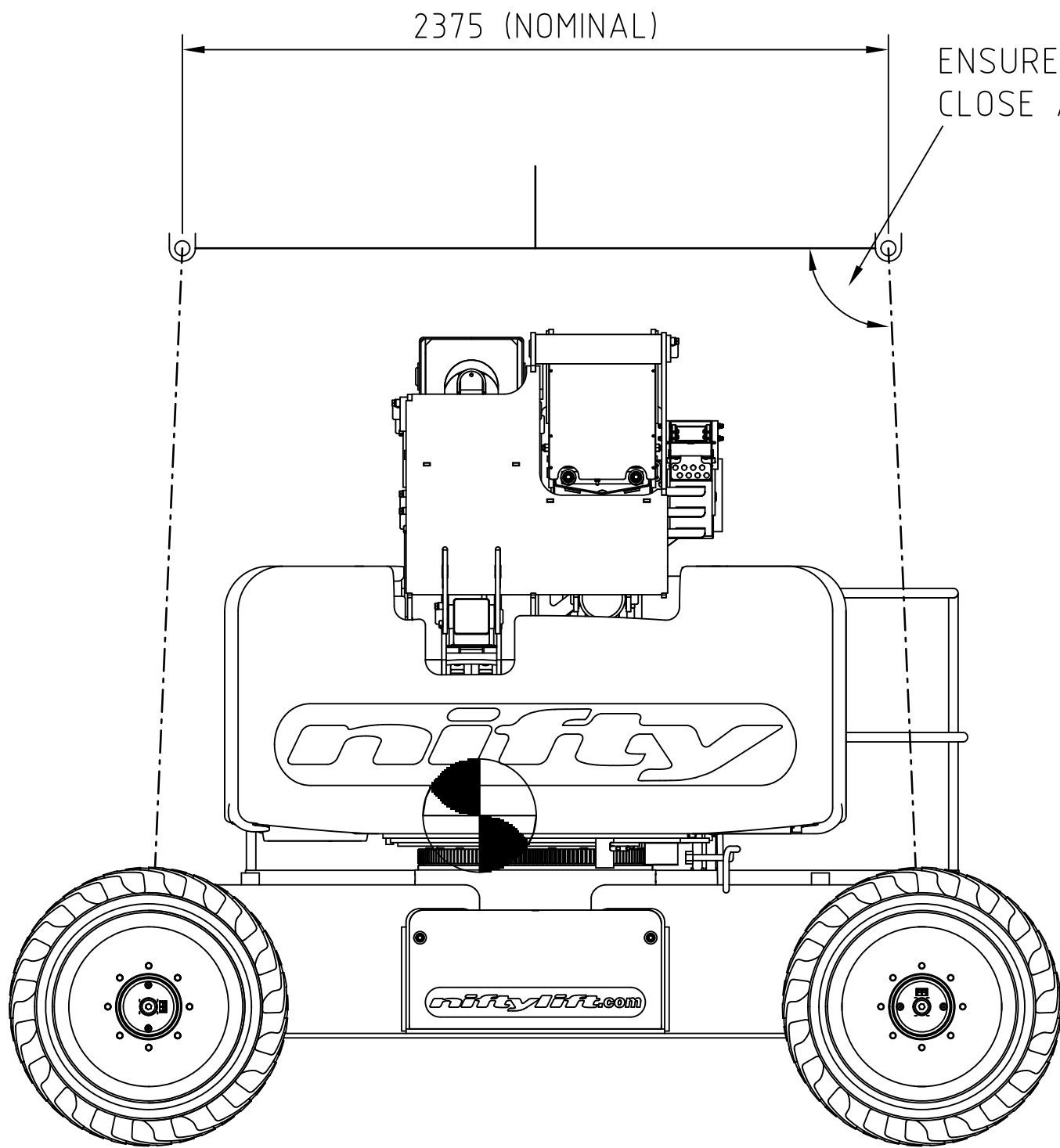


SLEW MACHINE TO REVEAL ALL FOUR  
LIFTING POINTS, AS SHOWN



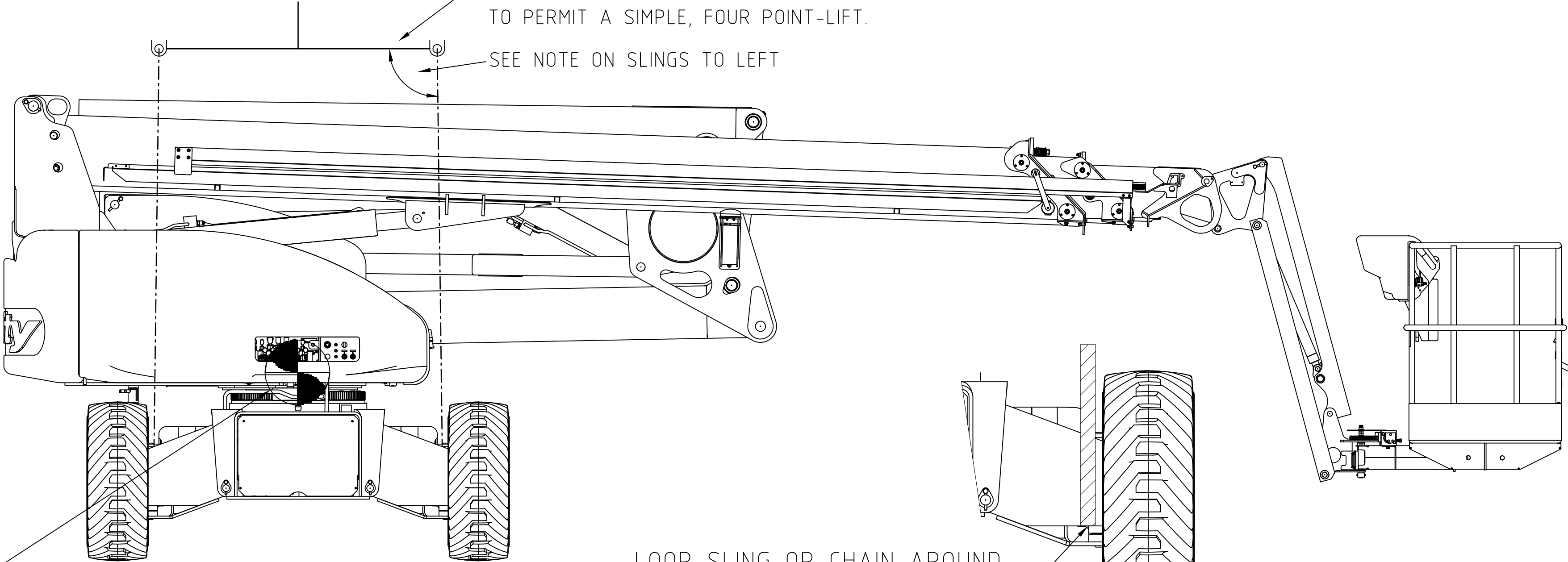
2375 (NOMINAL)

ENSURE ANGLE OF SLING IS AS  
CLOSE AS POSSIBLE TO 90°

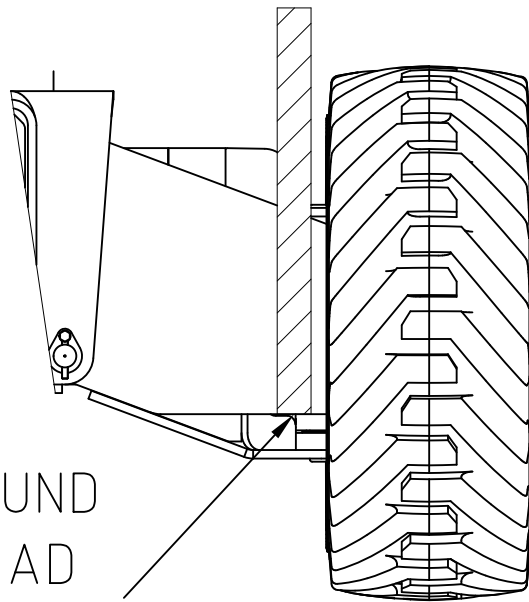


USE OF SPREADER BEAM, AND  
FOUR LEG SLINGS RECOMMENDED,  
UNLESS SLINGS ARE LONG ENOUGH  
TO PERMIT A SIMPLE, FOUR POINT-LIFT.

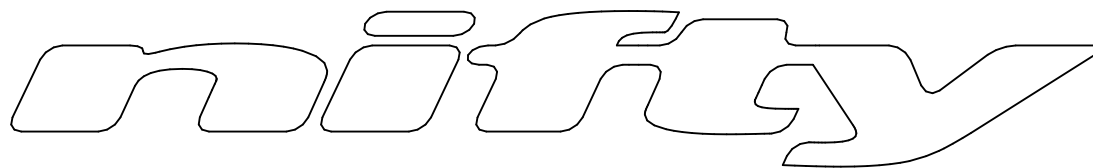
SEE NOTE ON SLINGS TO LEFT



LOOP SLING OR CHAIN AROUND  
END OF SWING AXLE, SPREAD  
AS WIDE AS POSSIBLE FOR MOST  
STABLE LIFT



APPROXIMATE POSITION OF CENTRE OF GRAVITY WITH MACHINE STOWED.  
SEE MACHINE PLATE FOR ACCURATE WEIGHT OF MACHINE PRIOR TO LIFT.  
ADJUST CHAIN OR SLING LENGTHS TO ACHIEVE EVEN LIFT.



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Ref.no.	Qnt.	Part name			Material	Dimension	Remark	
Design by TK	Drawn by TK	Copied	Checked	Standard	Affirmed	Scale	Replace	Replaced by
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HR28 SERIES LIFTING DIAGRAM							Drawing no. D81742	